

**SERVICE BULLETIN NO. 406**ORIG.  PROJ.  

DATE 6-26-59

FOR AIRPLANE / EQUIPMENT SERIAL NO.TITLE COCKPIT OXYGEN PLUMBING REVISIONPURPOSE ALLEVIATE CONGESTED CONDITION  
BEHIND SIDE CONSOLEWORK COMPLETEDDATEFOREMANINSPECTORAPPLICATION - 342, 343, 344, 347, 348, 349, 350, 351,  
352, 353, 356, 358, 359, 360, 362, 363, 367, 368, 370, 372, 373, 374, 375, 376,  
378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393,  
394, 395WHEN TO BE DONE

100 HR INSPECTION

EST. MAN. HOURS TO COMPLETE

10 HRS.

**KIT**

H158-13 T.A.

-14 T.A.

-15 T.A.

-16 T.A.

AN780-3 NIPPLE

MS21919 DG3 CLAMP

MS21919 DG4 CLAMP

1 REQ.

1 REQ.

1 REQ.

1 REQ.

1 REQ.

1 REQ.

1 REQ.

743B12

AN520-10R8

NAS679A3W

CLIP

SCREW

NUT

1 REQ.

10 REQ.

10 REQ.

REF. DWG. NO.

E &amp; M MANUAL

NOT AFFECTED

APPROX. AVAILABILITY DATE OF KIT AT WRAMAWEIGHT AND BALANCE CHANGE NONEUR's THIS BULLETIN CORRECTS EMERG.  
U.R. 59-189SPARES, ETC. NOT AFFECTEDSPECIAL TOOLS REQUIRED NONEKIT COMPLETED BYCONTRACTORDATEINSPECTORDESCRIPTION OF CHANGE

1. Remove H158-11, -12, -5 & H1-20 Tubes
2. Install H158-13, -14, -15, & -16 Per Ref. Dwg.
3. Replace existing fitting in pressure gage with AN780-3 Nipple
4. At 1800  $\pm$  100 psi, soap check all new & previously broken connections.  
No leakage allowed.

NOTE: Leakage at bottle connection may require new O-Ring (P/N WK 200573)

AUTHORITY FOR ISSUE: CHANGE PROPOSAL NO. LAC-38

